



不銹鋼 Stainless steel	沉澱硬化不銹鋼 Precipitation hardening Stainless Steel		鈦合金 Titanium Alloy
●	●		●
合金鋼 alloy Steel HRC<45	灰鑄鐵 Grey Cast Iron	普通鋼 Common Steel HRC<25	銅合金 Copper Alloy
○	○	○	○
淬硬鋼 Harden Steel HRC>62	鋁合金 Aluminum si<9%	鎳基高溫合金 Nicle Based Alloy	複合材料 Composite Material
△	△	△	△

備注: ● 非常適合 ○ 比較適合 △ 不適合



D≤12	D>12		
0 -0.020	0 -0.030		
d=6	8≤d≤10	12≤d≤16	d=20
0 -0.008	0 -0.009	0 -0.011	0 -0.013

商品編號 Product number	刃徑(D) Blade diameter	R 角(R) R angle	刃長(Lc) Blade length	柄徑(d) Shank diameter	全長(L) Overall length	刃數 Flute
SUS8504R1R01450	1.0	0.1	3.0	4	50	4
SUS8504R2R02450	2.0	0.2	5.0	4	50	4
SUS8504R3R02450	3.0	0.2	8.0	4	50	4
SUS8504R3R05450	3.0	0.5	8.0	4	50	4
SUS8504R4R02450	4.0	0.2	10.0	4	50	4
SUS8504R4R05450	4.0	0.5	10.0	4	50	4
SUS8504R3R02650	3.0	0.2	8.0	6	50	4
SUS8504R3R05650	3.0	0.5	8.0	6	50	4
SUS8504R4R02650	4.0	0.2	10.0	6	50	4
SUS8504R4R03650	4.0	0.3	10.0	6	50	4
SUS8504R4R05650	4.0	0.5	10.0	6	50	4
SUS8504R5R03650	5.0	0.3	13.0	6	50	4
SUS8504R5R05650	5.0	0.5	13.0	6	50	4
SUS8504R6R02650	6.0	0.2	15.0	6	50	4
SUS8504R6R05650	6.0	0.5	15.0	6	50	4
SUS8504R6R15650	6.0	1.5	15.0	6	50	4
SUS8504R8R05860	8.0	0.5	20.0	8	60	4
SUS8504R8R10860	8.0	1.0	20.0	8	60	4
SUS8504R8R15860	8.0	1.5	20.0	8	60	4
SUS8504R10R051075	10.0	0.5	25.0	10	75	4
SUS8504R10R101075	10.0	1.0	25.0	10	75	4
SUS8504R10R151075	10.0	1.5	25.0	10	75	4
SUS8504R10R201075	10.0	2.0	25.0	10	75	4
SUS8504R12R051275	12.0	0.5	30.0	12	75	4
SUS8504R12R101275	12.0	1.0	30.0	12	75	4
SUS8504R12R151275	12.0	1.5	30.0	12	75	4
SUS8504R12R201275	12.0	2.0	30.0	12	75	4
SUS8504R16R0516100	16.0	0.5	40.0	16	100	4
SUS8504R16R1016100	16.0	1.0	40.0	16	100	4